
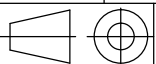



				SURFACE ROUGHNESS	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1	
					VALUE	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
					SYMBOL	~	▽	▽▽			▽▽▽			▽▽▽▽				
					1. DIMENSIONAL TOLERANCES FOR SHEET —METAL AND WELDED STRUCTURE REF. RD-227							3. SURFACE PROTECTION UNLESS OTHER- WISE SPECIFIED. REF. RD-244						
				2. QUALITY OF WELD JOINTS REF. RD-230							4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)							
	12/9/19	IN DRG. Ø 65 HOLES 2 WAS 1 ECN.NO.84900095	D.S. S.M.R.	MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000					
REVISION	DATE	CHANGE	BY/APP.		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3					

		R101502200		END PANEL 2887x880x2 THK.STL.SHEET			IRS:M41-97 Gr.1	
ITEM REF.	QTY.	PART/STOCK No.		DESCRIPTION				
PRODUCT MEMU - 3 PHASE (TC)								
APPROVED	<i>Shivakumar H.G.</i>	<i>30/7/18</i>			MATERIAL		SCALE	
CHECKED	<i>S. Moesthy Raja</i>	<i>28/7/18</i>					1:20	
DRAWN	<i>K. Dominic Savia</i>	<i>28/7/18</i>	849	849-44015		1		
TRACED			MODEL	NEXT ASSEMBLY		QTY.	REF.DRG.	ET15118
STANDARDS			MATERIAL CODE					
BEML LIMITED			TITLE					
 PRODUCT DESIGN BANGALORE COMPLEX			END PANEL PART OUTER					
						 Wt.Kg. SHEET 1 OF 1		ALT. 
						DRG.No. 849-44106		